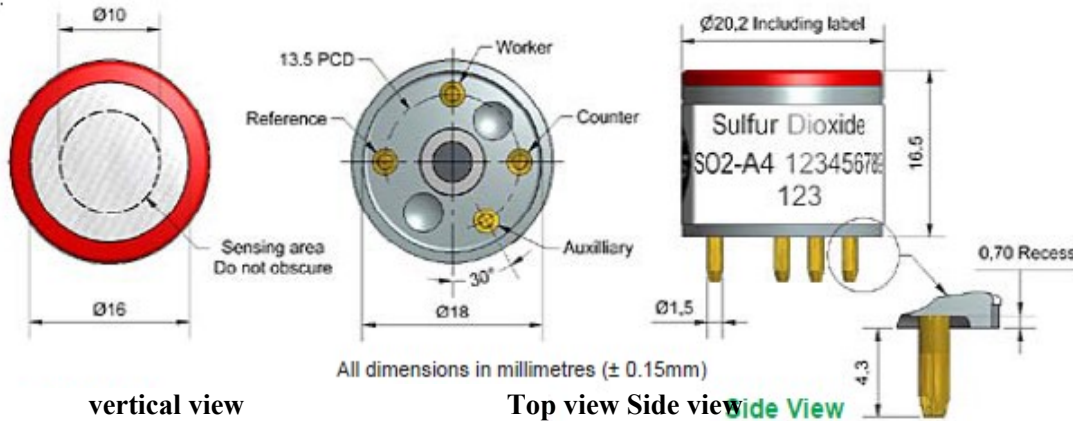


SO2-A4 Four-Electrode Sulfur Dioxide Sensor



Patented

Figure 1 Schematic Diagram of SO2-A4



function	sensitivity	Sensitivity in 2ppmSO₂ (nA /ppm)	320~500
	reaction time	Time 2ppmSO₂ from zero to 2ppmSO₂	< 20
	zero current	Output at 20°C in zero grade air (nA)	-80~80
	noise *	Standard deviation ± 2 (equivalent ppb)	15
	range	Measurable limit (ppm) that guarantees product performance	50
	degree of linearity	The value of error in ppb₂ at 20ppm, and linear at 0~2ppm	0~5
	overload	Maximum ppm value of gas pulse stabilized reaction	100
	* The test uses Alphasense AFE low noise circuit board		
life span	zero drift	Equivalent ppb values that change in the laboratory air from year to year	< ±20
	sensitivity drift	Percentage change in laboratory air over the year, measured monthly	< ±15
	working life	Number of months to which the output falls to 50% of the original signal (24 months guaranteed)	> 36
envir- onment	-20°C sensitivity	2ppmSO₂ at (-20°C output/20°C output)%	80~95
	Sensitivity at 50°C	2ppmSO₂ at(50°C output/20°C output)%	90~110
	-20°C when zero point	Change in nA value, reference 20°C	< ± 25
	50°C at the zero point	Change in nA value, reference 20°C	150~300
cross sen- sitivity	filter capacity	ppm· hour	450
	H₂S	Gas sensitivity percentage measured at 5ppmH ₂ S	< 2
	NO₂	Gas sensitivity percentage ₂ at 5ppmNO	< -120
	Cl₂	Gas sensitivity percentage measured ₂ at 5ppmCl	< -80
	NO	Gas sensitivity percentage measured at 5ppmNO	< 4
	CO	Gas sensitivity percentage measured at 5ppmCO	< 3
	H₂	Gas sensitivity percentage measured at 100ppmH ₂	< 1
	C₂H₄	Sensitivity percentage of gas measured at 100ppmC ₂ H ₄	< 1
	NH₃	Percentage sensitivity of gas ₃ at 20ppmNH	< 0.1
	CO₂	Sensitivity percentage of gas measured at 5%Vol CO ₂	< 0.1
O₃	Gas sensitivity percentage ₃ at 0.5ppmO	< -120	
Key temperature ranges	°C		-30~50
Pressure range of parameters	kPa		80~120
Humidity range	Percentage of continuous relative humidity (see below)		15~90
Storage period	Number of months for preservation from 3 to 20°C (to be kept in a sealed tank)		6
load resistance	Ω (Recommended use of AFE circuit board)		33~100
weight	g		< 6

Note: The sensor can only guarantee the product performance for 10 days when used in an environment with humidity above 85%RH and temperature above 40°C. If the above environment exists, the sensor should be placed in a low humidity and low temperature environment for several days to restore the electrolyte quantity to normal state before use.

Figure 2 Sensitivity Temperature Characteristics

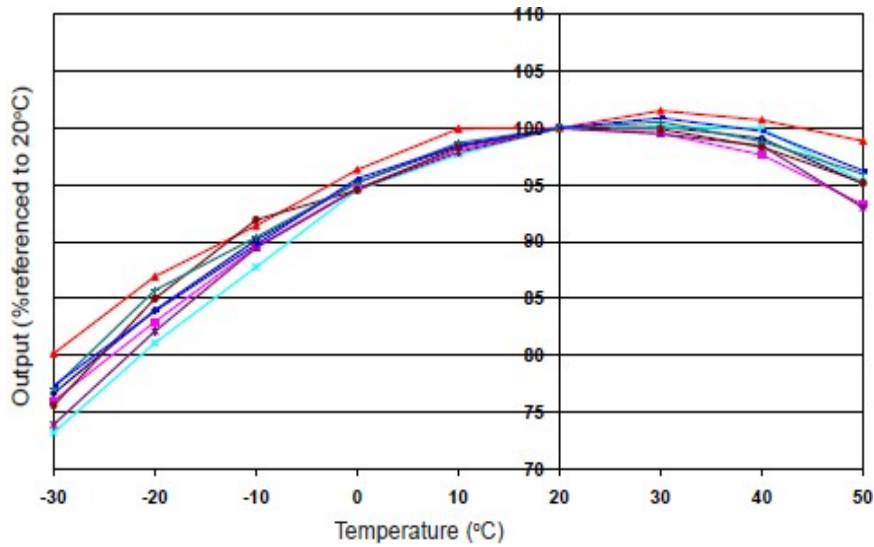


FIG. 2 shows the temperature characteristics of sensitivity at 2ppm SO₂.

Data was collected from typical batch sensors.

Figure 3 Zero Temperature Characteristics

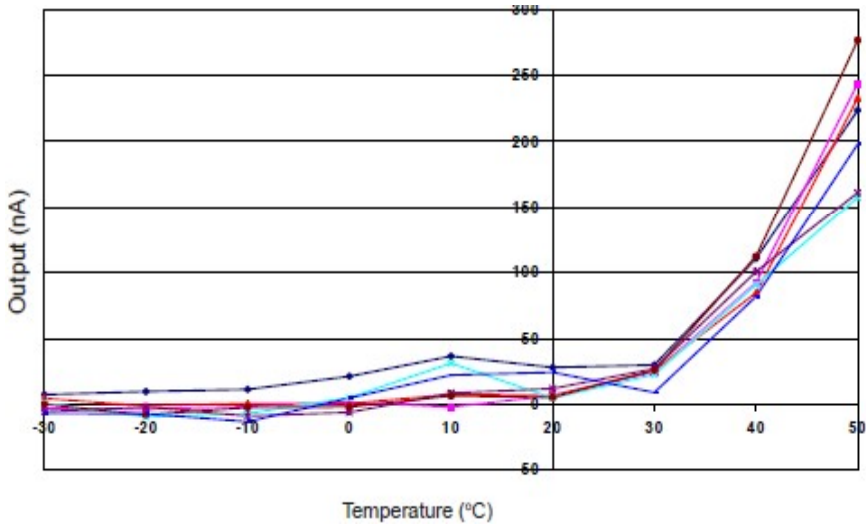


Figure 3 shows the change of zero point output of working electrode caused by temperature change, in units of nA.

Data was taken from a typical batch of sensors.

For more information about zero current correction, contact Alphasense.

Figure 4 Reaction of 200ppb SO₂

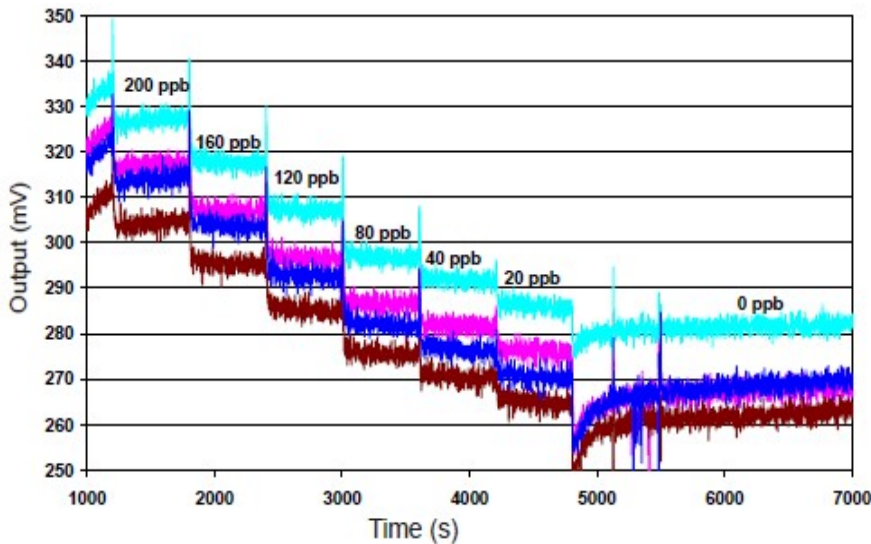


Figure 4 shows the response of the sensor to 20-200ppb SO₂.

The noise can be reduced to 15ppb using Alphasense AFE circuit board, and the use of digital filter can further reduce the noise.

深圳市杰晟兴电子有限公司 JM Components Limited